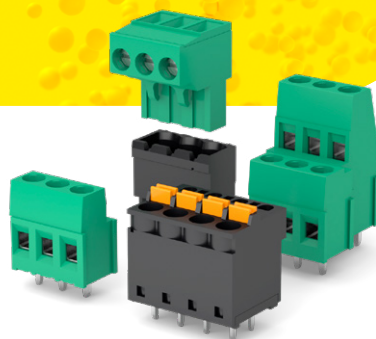


Low Power



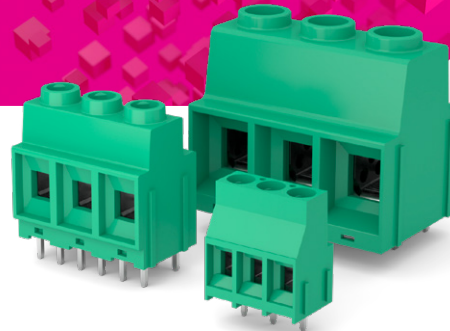
Wire section up to 1.5 mm²
Rated current up to 17.5 A

Medium Power



Wire section up to 2.5 mm²
Rated current up to 24 A

High Power



Wire section up to 35 mm²
Rated current up to 135 A

Products for Automation



Reflow solder products ideal for
automated PCB assembly



Series	MSD		MTB		MTS		MSB		MCB			PSB		CLF		CHF		CHF DOUBLE		CTF		
Pitch mm	2.54	5.08	3.5	7	3.5	7	5	10	3.5	7	10	5	10	3.5	7	3.5	7	3.5	7	3.5/3.81	7	10
			3.81	7.62	3.81	7.62	5.08	10.16	5			5.08	10.16							5/5.08	7.62	10.16
Rated voltage	150 V	300 V	300 V	750 V	300 V	750 V	300 V	750 V	300 V	600 V	1000 V	300 V	750 V	300 V		150 V	300 V	150 V	300 V	300 V	600 V	1000 V
Wire section mm²/AWG	0.05÷1/30÷16		0.05÷1.5/28÷16		0.05÷1.5/30÷14		0.05÷1.5/30÷16		0.2÷1.5/30÷16			0.05÷1.5/30÷16		0.5÷1.5/30÷16		0.5÷1.5/24÷16		0.5÷1.5/24÷16		0.05÷1.5/30÷14		
Rated current	12 A		17.5 A		17.5 A		17.5 A		17.5 A			17.5 A		10 A		4 A		8 A		11 A		

Traditional products for wave soldering

Wire section up to **1.5 mm²**
up to **14 AWG**

Rated current up to **17.5 A**



Standard and industrial



Optimized PCB assembly kits



Wave or manual soldering



MSD_00
NO Side stackable
h. 10mm



MTB_00
Side stackable
h. 8.5mm



MTB_04
Modular
h. 9.5mm



MTB_06
Side stackable
h. 9.5mm



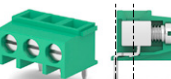
MTS_00
Modular
h. 12.6mm



MTS_09
Modular
h. 8.2mm



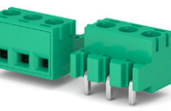
MSB_00
Modular h. 10mm



MSB_09
Modular h. 8.2mm



MSB_T0
Modular h. 7.5mm
MSB_TA
Side stackable h. 7.5mm
Terminal aligned with wire entry



MSB_SM
Modular h. 10mm
MSB_SA
Side stackable h. 10mm



MSB_UM
Modular h. 10mm
MSB_UA
Side stackable h. 10mm



MSB_YA
Side stackable h. 12mm
MSB_YM
Modular h. 12mm



MCB_40
NO Side stackable
h. 8mm



PSB_0M
Modular h. 19mm



PSB_0H
Modular h. 28mm



PSB_0D
Modular h. 19mm



PSB_0K
Modular h. 28mm



PSB_0T
Modular h. 28mm



CLF_09
Side stackable h. 11.1mm
Two-sided connection



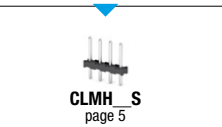
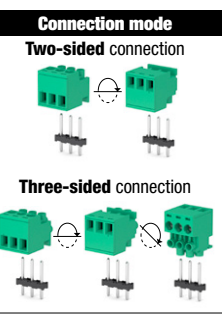
CLF_0W
Modular h. 11.1mm
Two-sided connection



CLF_00
Side stackable h. 11.1/14.05mm
Three-sided connection



CLF_0U
Modular h. 11.1/14.05mm
Three-sided connection



CLMH_S
page 5



CHF_00
NO side stackable
h. 12.5mm



CHF_00_000E
NO side stackable
h. 12.5mm



CHF_D0
NO side stackable
h. 16mm

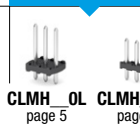


CTF_00
Side stackable
h. 15.5mm

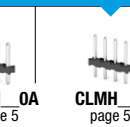


CTF_0V
Flanges
h. 15.5mm

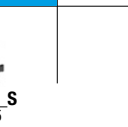
Compatible products



CLMH_OL
page 5



CLMH_OA
page 5



CLMH_S
page 5



Colors available
for wave soldering



Green
Similar to **RAL 6032**
Standard color



Dark Green
Similar to **RAL 6017**
Color code: -OM



Blue
Similar to **RAL 5012**
Color code: -OB



Brown
Similar to **RAL 8028**
Color code: -OC



Red
Similar to **RAL 3017**
Color code: -OR



Orange
Similar to **RAL 2003**
Color code: -OA



Yellow
Similar to **RAL 1018**
Color code: -OY



White
Similar to **RAL 9001**
Color code: -OW



Light Gray
Similar to **RAL 7035**
Color code: -OG

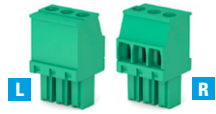


Dark Gray
Similar to **RAL 7040**
Color code: -OF

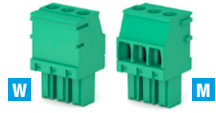


Black
Similar to **RAL 9005**
Color code: -ON

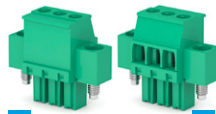
CKF			CFF			CBF			CWF			CTM			CTM DOUBLE		CXF		CSF		CSFC		CSM	
3.5	7		3.5	7		3.5	7		3.5	7		3.5/3.81	7	10	3.5	7	5		5	10	5	10	5	10
3.81	7.62		3.81	7.62		3.81	7.62					5/5.08	7.62	10.16										
300 V	600 V		300 V			300 V			300 V			300 V	600 V	1000 V	300 V		300 V		300 V	1000 V	300 V	600 V	300 V	1000 V
0.05÷1.5/30÷14			0.2÷1.5/30÷16			0.14÷1.5/30÷14			0.2÷1.5/24÷16								0.2÷1.5/28÷16		0.05÷2.5/30÷14		0.2÷2.5/26÷14			
11 A			10 A			11 A			10 A			11 A			11 A		10 A		12 A		10 A		12 A	



CKF_0L (Left)
Side stackable h. 19.2mm
CKF_0R (Right)
Side stackable h. 19.2mm



CKF_0W (Left)
Modular h. 19.2mm
CKF_0M (Right)
Modular h. 19.2mm



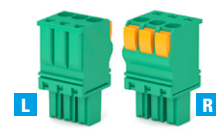
CKF_0S (Left)
Flanges h. 19.2mm
CKF_0D (Right)
Flanges h. 19.2mm



CFF_00
NO side stackable
CFF_0A
Side stackable h. 22.9mm



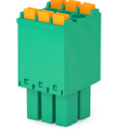
CFF_0V
Flanges h. 22.9mm



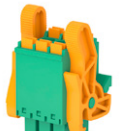
CBF_0L (Left)
Side stackable h. 20.85mm
CBF_0R (Right)
Side stackable h. 20.85mm



CBF_0S (Left)
Flanges h. 20.85mm
CBF_0D (Right)
Flanges h. 20.85mm



CWF_00
NO side stackable h. 22.9mm



CWF_0E
With extractors h. 22.9mm



CTM_0P
Polarized h. 9.2mm



CTM_0M
Modular h. 9.2mm



CTM_0P
Modular h. 7.25mm



CTM_0M
Modular h. 7.25mm



CTM_0V
Flanges h. 9.2mm



CTM_0V
Flanges h. 7.25mm



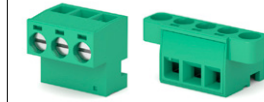
CTM_0P
Polarized h. 10.64mm



CTM_PP
Polarized h. 18.6mm



CXF_09
NO side stackable h. 7.95mm
Two-sided connection



CSF_01
Side stackable h. 13.9mm
One-sided connection

CSF_0F
Flanges h. 11.3mm
Two-sided connection



CSF_0J
Side stackable h. 11.3mm
Two-sided connection

CSF_0S
Side stackable with snap features h. 11.3mm
Two-sided connection



CSF_00
Side stackable h. 11.3/13.9mm
Three-sided connection

CSF_0U
Modular h. 11.3/13.9mm
Three-sided connection



CSFC_01
Side stackable h. 13.9mm
Two-sided connection



CSFC_0F
Flanges h. 13.9mm
Two-sided connection



CSFC_0S
Side stackable with snap features h. 13.9mm
Two-sided connection



CSM_0A
NO side stackable Ø pin = 1.3mm h. 9mm



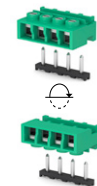
CSM_0S
Side stackable Ø pin = 1.3mm h. 9mm



CSM_0A
Side stackable Ø pin = 1.3mm h. 7.15mm

Connection mode

Two-sided connection



Connection mode

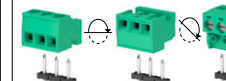
One-sided connection



Two-sided connection

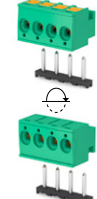


Three-sided connection



Connection mode

Two-sided connection



CTM
page 3



CTMH
page 5



CTM D.
page 3

CTMH D.
page 5



CWMH
page 5



CTF
page 2



CKF
page 3



CFF
page 3



CBF
page 3



CSM
page 3



CSMH
page 5



CSMD
page 5



CXF
page 3



CSF
page 3

Series	MBBH STH		MBBD SMD		MTBH STH		MTBD SMD		MSBH STH		MSBD SMD		MMTH STH			MCBH STH			MCBD SMD		
Pitch mm	3.81	7.62	3.81	7.62	3.5	7	3.5	7	5	10	5	10	3.5	7	10	3.5	7	10	3.5	7	10
Rated voltage	300 V	600 V	300 V	600 V	300 V	750 V	300 V	300 V	300 V	750 V	300 V	750 V	300 V	750 V	300 V	300 V	600 V	1000 V	300 V	600 V	1000 V
Wire section mm ² /AWG	0.05÷0.75/28÷18		0.05÷0.75/28÷18		0.05÷1.5/28÷16		0.05÷1.5/28÷16		0.05÷1.5/30÷16		0.05÷1.5/30÷16		0.2÷1.5/30÷16			0.2÷1.5/30÷16			0.2÷1.5/30÷16		
Rated current	9 A		9 A		17.5 A		17.5 A		17.5 A		17.5 A		10 A			17.5 A			17.5 A		

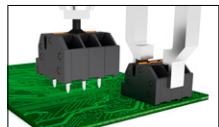
STH and SMD products
for reflow soldering

Wire section
up to **1.5 mm²**
up to **14 AWG**

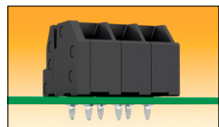
Rated current
up to **17.5 A**



Tape on reel & cell tray packaging



Designed to be picked up by automated picking systems



Designed for reflow soldering using a MSL1 plastic material

For more information
go to page 14



MBBH_9A_-ONC
Side stackable
h. 7.3mm



MBBD_0A_-ONCOP
Side stackable
Fixing & positioning pegs
h. 7.5mm



MTBH_00_-ON
Side stackable
h. 8.5mm



MTBH_06_-ON
Side stackable
h. 9.5mm



MTBD_0A_-ONCOP
Side stackable
Fixing & positioning pegs
h. 8.5mm



MSBH_00_-ON
Side stackable
h. 10mm



MSBH_04_-ON
Modular
h. 11mm



MSBH_06_-ON
Side stackable
h. 11mm



MSBH_T0_-ON
Modular
h. 7.5mm



MSBH_TA_-ON
Side stackable
h. 7.5mm



MSBD_LP_-ONC
NO Side stackable
Fixing & positioning pegs
h. 10mm



MSBD0200_-ONC
NO Side stackable
Fixing & positioning pegs
h. 10mm



MMTH_00_-ON
Side stackable
h. 15mm



MCBH_40_-ON
NO Side stackable
h. 8mm



MCBD_40_-ON00P
NO Side stackable
Fixing & positioning pegs
h. 8mm



Colors available
for reflow soldering

Black
Similar to **RAL 9005**
Standard color code: **-ON**



Green
Similar to **RAL 6032**
Color code: **-OV**



Light Gray
Similar to **RAL 7035**
Color code: **-OG**



Dark Green
Similar to **RAL 6017**
Color code: **-OM**



Orange
Similar to **RAL 2003**
Color code: **-OA**



Blue
Similar to **RAL 5012**
Color code: **-OB**



Red
Similar to **RAL 3017**
Color code: **-OR**

MCCH STH			CLMH STH		CSMH STH		CSMD SMD		CTMH STH			CTMH DOUBLE STH		CWMH STH	
3.81	5.08	10.16	3.5	7	5	10	5	10	3.5/3.81	7	10	3.5	7	3.5	7
	7.62								5/5.08	7.62	10.16				
300 V	600 V	600 V	150 V	300 V	300 V	1000 V	300 V	1000 V	300 V	450 V	600 V	300 V		300 V	
0.2÷1.5/30÷16									11 A			11 A		10 A	
17.5 A			10 A		12 A		12 A								



MCCH_40_ON
NO Side stackable
h. 12mm



CLMH_SA_ON
Side stackable
Ø pin = 1mm
h. 9mm

Compatible products



CLF
page 2



CHF D.
page 2



CLMH_OA_ON
Side stackable
Ø pin = 1.3mm
h. 9mm



CLMH_OL_ON
Side stackable
with large base
Ø pin = 1.3mm
h. 13mm

Compatible products



CHF
page 2



CSMH_OA_ON
NO Side stackable
Ø pin = 1.3mm
h. 9mm



CSMH_OS_ON
Side stackable
Ø pin = 1.3mm
h. 9mm



CSMH_9A_ON
NO Side stackable
Ø pin = 1.3mm
h. 7.15mm



CSMD_OA_ON
Side stackable
Ø pin = 1.3mm
h. 9.5mm



CSMD_OA_ON00
Side stackable
Ø pin = 1.3mm
h. 7mm
ideal for **CXF**

Compatible products



CXF
page 3



CSF
page 3



CSFC
page 3



CTMH_0M_ON
Modular
h. 9.2mm



CTMH_0P_ON
Polarized
h. 9.2mm



CTMH_0V_ON
Flanges
h. 9.2mm



CTMH_0F_ON
Flanges & fake pin
h. 9.2mm



CTMH_PP_ON
Polarized
h. 18.6mm



CWMH_0P_ON
Polarized
h. 18.6mm



CTMH_4M_ON
Modular
h. 10.64mm



CTMH_4P_ON
Polarized
h. 10.64mm



CTMH_4V_ON
Flanges
h. 10.64mm



CTMH_4F_ON
Flanges & fake pin
h. 10.64mm



CTMH_9M_ON
Modular
h. 7.25mm



CTMH_9P_ON
Polarized
h. 7.25mm



CTMH_9V_ON
Flanges
h. 7.25mm



CTMH_9F_ON
Flanges & fake pin
h. 7.25mm



CTMH_5M_ON
Modular
h. 7.25mm



CTMH_5P_ON
Polarized
h. 7.25mm



CTMH_5V_ON
Flanges
h. 7.25mm



CTF
page 2



CKF
page 3



CFF
page 3



CBF
page 3



CWMH_0E_ON
For extractor version
h. 18.6mm



CWMH_9P_ON
Polarized
h. 18.6mm



CWMH_9E_ON
For extractor version
h. 18.6mm



CWF
page 3

	MSG		MSM		MSS		MCM		MCQ		MCQ DOUBLE		PSM		CIF			CVF			CCF	
Pitch mm	5	7.5/7.62	5	7.5/7.62	5	7.5/7.62	5	7.5/7.62	5	10	5	10	5	10	5	7.5	10	5	7.5	10	5	10
	5.08	10/10.16	5.08	10/10.16	5.08	10/10.16	5.08	10/10.16	5.08	10.16			5.08	10.16	5.08	7.62	10.16	5.08	7.62	10.16	5.08	10.16
Rated voltage	300 V	750 V	300 V	750 V	300 V	750 V	300 V	750 V	300 V	750 V	300 V	750 V	300 V	750 V	300 V	600 V	1000 V	300 V	600 V	1000 V	300 V	600 V
Wire section mm ² /AWG	0.05÷2.5/30÷14		0.05÷2.5/30÷12		0.05÷2.5/30÷12		0.2÷2.5/30÷12		0.2÷2.5/30÷12		0.2÷2.5/30÷12		0.05÷2.5/30÷12		0.05÷2.5/30÷12			0.05÷2.5/30÷12			0.2÷2.5/30÷12	
Rated current	24 A		24 A		24 A		16 A		16 A		16 A		24 A		16 A			16 A			12 A	

Traditional products for wave soldering

Wire section up to **2.5 mm²**
up to **12 AWG**

Rated current up to **24 A**



Standard and industrial



Optimized PCB assembly kits



Wave or manual soldering



MSG_00
Modular
h. 13.5mm



MSG_0A
Side stackable
h. 13.5mm



MSG_09
Modular
h. 9mm



MSG_05
Modular
h. 9mm



MSM_00
Modular
h. 15.2mm



MSM_0A
Side stackable
h. 15.2mm



MSM_00-000T
Modular, terminal aligned with screw
h. 15.2mm



MSM_04
Modular
h. 15mm



MSM_09
Modular
h. 9mm



MSM_05
Modular
h. 9mm



zero-gap with closed clamp



MSS_00
Modular
h. 15.2mm



MSS_09
Modular
h. 9mm



MSS_TM
Modular
h. 12mm



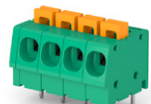
MSS_TA
Side stackable
h. 12mm



MSS_05
Modular
h. 9mm



16A even with 1.5mm² wire section



MCM_00
NO Side stackable, compact
h. 14.45mm



MCM_0A
NO Side stackable
h. 14.45mm



16A with 2.5mm² wire section



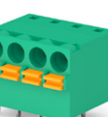
MCM_E0
NO Side stackable, compact
h. 14.45mm



MCM_EA
NO Side stackable
h. 14.45mm



MCQ_00
Side stackable
h. 17.9mm



MCQ_09
Side stackable
h. 14mm



MCQ_D0
Side stackable
h. 17.9mm



PSM_0M
Modular h. 25.2mm



PSM_0D
Modular h. 25.2mm



PSM_0H
Modular h. 35.6mm



PSM_0K
Modular h. 35.6mm



PSM_0T
Modular h. 35.6mm



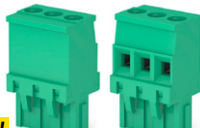
CIF_00
Side stackable
h. 15.5mm



CIF_0M
Modular
h. 15.5mm



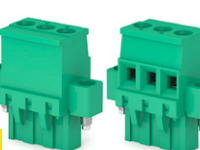
CIF_0V
Flanges
h. 15.5mm



CVF_0W
Modular (Left)
CVF_0M
Modular (Right)
h. 25mm



CVF_0L
Side stackable (Left)
CVF_0R
Side stackable (Right)
h. 25mm



CVF_0S
Flanges (Left)
CVF_0D
Flanges (Right)
h. 25mm

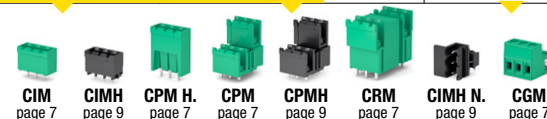


CCF_00
Side stackable
h. 25.4mm



CCF_0V
Flanges
h. 25.4mm

Compatible products





SAURO
ELECTRONIC CONNECTORS
by the law

CCFS		CCF DOUBLE		CCFS DOUBLE		CGF			CIM			CGM			CPM HIGH		CPM		CRM		CUF	
5	10	5	10	5	10	5	7.5	10	5	7.5	10	5	7.5	10	5	10	5	10	5	10	5	10
5.08	10.16					5.08	7.62	10.16	5.08	7.62	10.16	5.08	7.62	10.16			5.08	10.16	5.08	10.16		
300 V	600 V	300 V	600 V	300 V	600 V	300 V	600 V	1000 V	300 V	600 V	1000 V	300 V	600 V	1000 V	300 V	1000 V	300 V	1000 V	300 V	1000 V	300 V	750 V
0.2÷2.5/30÷12		0.2÷2.5/30÷12		0.2÷2.5/30÷12								0.05÷2.5/30÷12									0.05÷1.5/30÷12	
12 A		12 A		12 A		16 A			16 A			16 A			16 A		16 A		16 A		10 A	

Colors available
for wave soldering



Green
Similar to **RAL 6032**
Standard color



Dark Green
Similar to **RAL 6017**
Color code: -OM



Blue
Similar to **RAL 5012**
Color code: -OB



Brown
Similar to **RAL 8028**
Color code: -OC



Red
Similar to **RAL 3017**
Color code: -OR



Orange
Similar to **RAL 2003**
Color code: -OA



Yellow
Similar to **RAL 1018**
Color code: -OY



White
Similar to **RAL 9001**
Color code: -OW



Light Gray
Similar to **RAL 7035**
Color code: -OG



Dark Gray
Similar to **RAL 7040**
Color code: -OF



Black
Similar to **RAL 9005**
Color code: -ON

CCFS_0A
Side stackable
h. 25.2mm

CCF_D0
Side stackable
h. 25.2mm

CCFS_DA
Side stackable
h. 25.2mm

CGF_0M
Modular
h. 18.9mm

CCFS_0V
Flanges
h. 25.2mm

CCF_DV
Flanges
h. 25.2mm

CCFS_DV
Flanges
h. 25.2mm

CGF_9M
Modular
h. 10.2mm

CIM_0M
Modular
h. 12mm

CIM_0A
Side stackable
h. 12mm

CIM_0P
Polarized
h. 12mm

CIM_0V
Flanges
h. 12mm

CGM_0A
Side stackable
h. 15mm

CPM_0P_0_H
Polarized
h. 22.08mm

CPM_0M
Modular
h. 22.08mm

CRM_0M
Modular
h. 22mm

CUF_00
Side stackable
h. 15.5mm

CIM_4M
Modular
h. 14.8mm

CIM_4A
Side stackable
h. 14.8mm

CIM_4P
Polarized
h. 14.8mm

CIM_4V
Flanges
h. 14.8mm

CGM_0M
Modular
h. 15mm

CPM_0P
Polarized
h. 22.08mm

CRM_0P
Polarized
h. 22mm

CUF_0P
Polarized
h. 15.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_0P
Polarized
h. 15mm

CPM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_5M
Modular
h. 8.35mm

CIM_5A
Side stackable
h. 8.35mm

CIM_5P
Polarized
h. 8.35mm

CIM_5V
Flanges
h. 8.35mm

CIM_0E
Ejectors
h. 12.8mm

CIM_9E
Ejectors
h. 8.35mm

CIM_5E
Ejectors
h. 8.35mm

CIM_RA
Side stackable
h. 12.15mm

CIM_RP
Polarized
h. 12.15mm

CGF_9M
Modular
h. 10.2mm

CPM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm

CIM_9P
Polarized
h. 8.35mm

CIM_9V
Flanges
h. 8.35mm

CGM_9M
Modular
h. 23.47mm

CRM_9M
Modular
h. 28.5mm

CIM_9M
Modular
h. 8.35mm

CIM_9A
Side stackable
h. 8.35mm</

Series	MSGH STH		MSMH STH		MSSH STH		MSMH NORMO-ORTH. STH	MCMH STH		MCQH STH		MCQH DOUBLE STH	
Pitch mm	5	7.5	5	7.5/7.62	5	7.5/7.62	5	5.08	5	10	5	10	
	5.08	10/10.16		10		10							
Rated voltage	300 V	750 V	300 V	750 V	300 V	750 V	300 V	300 V	300 V	750 V	300 V	750 V	
Wire section mm ² /AWG	0.05÷2.5/30÷14		0.05÷2.5/30÷12		0.05÷2.5/30÷12		0.05÷2.5/30÷12	0.2÷2.5/30÷12	0.2÷2.5/30÷12		0.2÷2.5/30÷12		
Rated current	24 A		24 A		24 A		24 A	16 A	16 A		16 A		

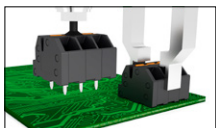
STH products for reflow soldering

Wire section
up to **2.5 mm²**
up to **12 AWG**

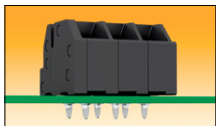
Rated current
up to **24 A**



Tape on reel & cell tray packaging



Designed to be picked up by automated picking systems



Designed for reflow soldering using a MSL1 plastic material

For more information
go to page 14



MSGH_0M_-ON
Modular
h. 13.5mm



MSGH_0A_-ON
Side stackable
h. 13.5mm



MSGH_9M_-ON
Modular
h. 9mm



MSGH_9A_-ON
Side stackable
h. 9mm



MSMH_0M_-ON
Modular
h. 15.2mm



MSMH_00_-ON
Side stackable
h. 15.2mm



MSMH_04_-ON
Modular
h. 15mm



zero-gap
with closed clamp



MSSH_0M_-ON
Modular
h. 15.2mm



MSSH_00_-ON
Side stackable
h. 15.2mm



MSMH_NR_-ON
Right
h. 17.05mm



MSMH_NL_-ON
Left
h. 17.05mm



16A
even with 1.5mm²
wire section



MCMH_00_-ON
NO Side stackable
h. 14.45mm

16A
with 2.5mm²
wire section



MCMH_E0_-ON
NO Side stackable
h. 14.45mm



MCMH03E05-ONU
NO Side stackable
One push-button for 3 poles
h. 16.6mm



MCQH_00_-ON
Side stackable
h. 17.9mm



MCQH_09_-ON
Side stackable
h. 14mm



MCQH_DO_-ON
Side stackable
h. 17.9mm



CGFH STH			CIMH STH			CPMH STH		CIMH NORMO-ORTH. STH
5	7.5	10	5	7.5	10	5	10	5
5.08	7.62	10.16	5.08	7.62	10.16	5.08	10.16	
300 V	600 V	1000 V	300 V	500 V	750 V	300 V	1000 V	300 V
16 A			16 A			16 A		12 A



CGFH_0M_-ON
Modular
h. 18.9mm



CGFH_9M_-ON
Modular
h. 10.2mm



CIMH_0M_-ON
Modular
h. 12mm



CIMH_0A_-ON
Side stackable
h. 12mm



CIMH_0P_-ON
Polarized
h. 12mm



CIMH_0V_-ON
Flanges
h. 12mm



CIMH_0F_-ON
Flanges & fake pin
h. 12mm



CPMH_0M_-ON
Modular h. 22.08mm



CPMH_0P_-ON
Polarized h. 22.08mm



CPMH_9M_-ON
Modular h. 23.47mm



CPMH_9P_-ON
Polarized h. 23.47mm

Not usable with
CCF D. and **CCFS D.**



CIMH_NL_-ON
Left h. 16.49mm



CIMH_NR_-ON
Right h. 16.49mm



CIMH_4M_-ON
Modular
h. 14.8mm



CIMH_4P_-ON
Polarized
h. 14.8mm



CIMH_4V_-ON
Flanges
h. 14.8mm



CIMH_9M_-ON
Modular
h. 8.65mm



CIMH_9A_-ON
Side stackable
h. 8.65mm



CIMH_9P_-ON
Polarized
h. 8.65mm



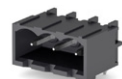
CIMH_9V_-ON
Flanges
h. 8.65mm



CIMH_9F_-ON
Flanges & fake pin
h. 8.65mm



CIMH_9S_-ON
Flanges & PCB
fixing screw
h. 8.65mm



CIMH_5A_-ON
Side stackable
h. 8.65mm

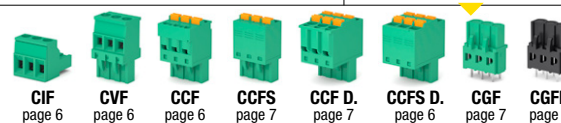
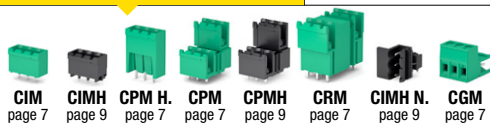


CIMH_5P_-ON
Polarized
h. 8.65mm



CIMH_5V_-ON
Flanges
h. 8.65mm

Compatible products



Colors available
for reflow soldering

Black
Similar to **RAL 9005**
Standard color code: **-ON**

Green
Similar to **RAL 6032**
Color code: **-OV**

Light Gray
Similar to **RAL 7035**
Color code: **-OG**

Dark Green
Similar to **RAL 6017**
Color code: **-OM**

Orange
Similar to **RAL 2003**
Color code: **-OA**

Blue
Similar to **RAL 5012**
Color code: **-OB**

Red
Similar to **RAL 3017**
Color code: **-OR**

Series	MSQ			MSP			MPS	MPM	MPL	MPP	PSQ	
Pitch mm	5	7.5/7.62	10.16	6.35	9.52	12.7	10.16	10.16	12.7	15	5	10
	5.08	10/10.16			7.62				15.24		5.08	10.16
Rated voltage	300 V	750 V		450 V	750 V	600 V	1000 V	1000 V	1000 V	1000 V	300 V	750 V
Wire section mm ² /AWG	0.05÷4/30÷12			0.05÷6/30÷10			0.5÷16/20÷6	1.5÷16/16÷6	1.5÷25/16÷4	0.5÷35/20÷1	0.05÷4/30÷12	
Rated current	32 A			41 A			76 A	76 A	101 A	135 A	32 A	

Traditional products
for wave soldering

Wire section
up to **35 mm²**
up to **1 AWG**

Rated current
up to **135 A**



Standard and industrial



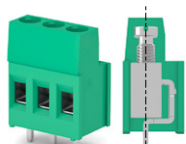
Optimized PCB
assembly kits



Wave or manual
soldering



MSQ_00_
Modular h. 19mm



MSQ_00_000T
Modular, terminal
aligned with the screw
h. 19mm



MSQ_09_
Modular h. 10mm



MSP_00_
Modular h. 21.5mm



MSP_04_
Modular h. 21.5mm



MSP_09_
Modular h. 12.5mm

Low ampere version
24 A



MSP_00_000E
Modular h. 21.5mm



MSP_04_000E
Modular h. 21.5mm



MSP_09_000E
Modular h. 12.5mm



MPS_D0_
MPS_Z0_
MPS_S0_
Modular h. 29.3mm



MPS_DA_
MPS_ZA_
MPS_SA_
Side stackable h. 29.3mm



MPS_DV_
MPS_ZV_
MPS_SV_
Flanges h. 29.3mm



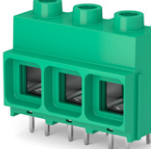
MPM_DM_
MPM_ZM_
MPM_SM_
Modular h. 29.3mm



MPM_DA_
MPM_ZA_
MPM_SA_
Side stackable h. 29.3mm



MPM_DV_
MPM_ZV_
MPM_SV_
Flanges h. 29.3mm



MPL_DM_
MPL_ZM_
MPL_SM_
Modular h. 30.8mm



MPL_DA_
MPL_ZA_
MPL_SA_
Side stackable h. 30.8mm



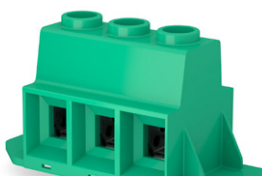
MPL_DV_
MPL_ZV_
MPL_SV_
Flanges h. 30.8mm



MPP_D0_
Modular h. 39mm



MPP_DA_
Side stackable h. 39mm



MPP_DV_
Flanges h. 39mm



PSQ_0M_
Modular h. 31.5mm



PSQ_0H_
Modular h. 45mm



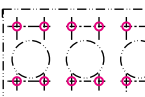
PSQ_0D_
Modular h. 31.5mm



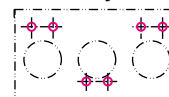
PSQ_0K_
Modular h. 45mm



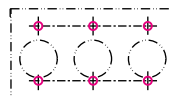
PSQ_0T_
Modular h. 45mm



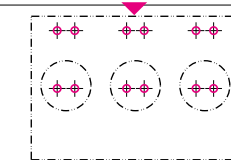
D version



Z version



S version



Colors available
for wave soldering



Green
Similar to **RAL 6032**
Standard color



Dark Green
Similar to **RAL 6017**
Color code: **-0M**



Blue
Similar to **RAL 5012**
Color code: **-0B**



Brown
Similar to **RAL 8028**
Color code: **-0C**



Red
Similar to **RAL 3017**
Color code: **-0R**



Orange
Similar to **RAL 2003**
Color code: **-0A**



Yellow
Similar to **RAL 1018**
Color code: **-0Y**



White
Similar to **RAL 9001**
Color code: **-0W**



Light Gray
Similar to **RAL 7035**
Color code: **-0G**



Dark Gray
Similar to **RAL 7040**
Color code: **-0F**



Black
Similar to **RAL 9005**
Color code: **-0N**



Series	MSQH STH		MSPH STH		MPSH STH	MPPH STH
Pitch mm	5.08	7.5	6.35/7.62	9.52	10.16	15
Rated voltage	300 V	750 V	450 V	750 V	1000 V	1000 V
Wire section mm ² /AWG	0.05÷4/30÷12		0.05÷6/30÷10		0.5÷16/20÷6	0.5÷35/20÷1
Rated current	32 A		41 A		76 A	135 A

Colors available
for reflow soldering

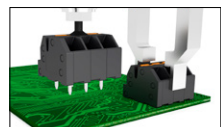
STH products
for reflow soldering

Wire section
up to **35 mm²**
up to **1 AWG**

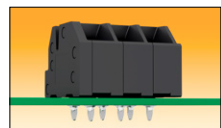
Rated current
up to **135 A**



Tape on reel & cell tray
packaging



Designed to be picked up by
automated picking systems



Designed for reflow
soldering using a MSL1
plastic material

For more information
go to page 14



MSQH_0M_-ON
Modular h. 19mm



MSQH_0A_-ON
Side stackable h. 19mm



MSPH_00_-ON
Modular h. 21.5mm



MSPH_04_-ON
Modular h. 21.5mm



MSPH_09_-ON
Modular h. 12.5mm



MPSH_D0_-ON
MPSH_Z0_-ON
MPSH_S0_-ON
Modular h. 29.3mm



MPSH_DA_-ON
MPSH_ZA_-ON
MPSH_SA_-ON
Side stackable h. 29.3mm



MPSH_DV_-ON
MPSH_ZV_-ON
MPSH_SV_-ON
Flanges h. 29.3mm



MPPH_D0_-ON
Modular h. 39mm



MPPH_DA_-ON
Side stackable h. 39mm



MPPH_DV_-ON
Flanges h. 39mm

Black
Similar to **RAL 9005**
Standard color code: **-0N**

Green
Similar to **RAL 6032**
Color code: **-0V**

Light Gray
Similar to **RAL 7035**
Color code: **-0G**

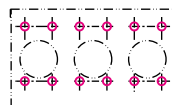
Dark Green
Similar to **RAL 6017**
Color code: **-0M**

Orange
Similar to **RAL 2003**
Color code: **-0A**

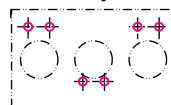
Blue
Similar to **RAL 5012**
Color code: **-0B**

Red
Similar to **RAL 3017**
Color code: **-0R**

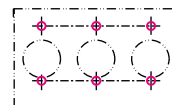
PCB layout



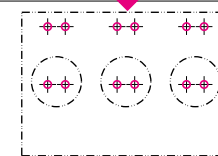
D version



Z version

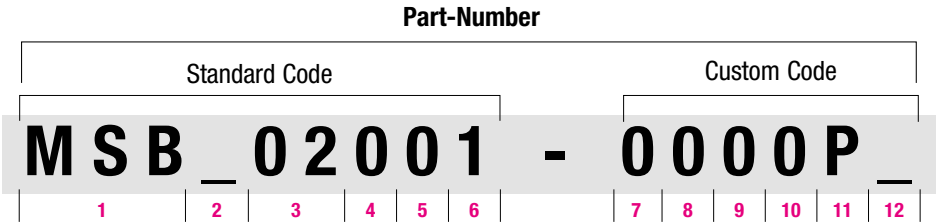


S version



Terminal block

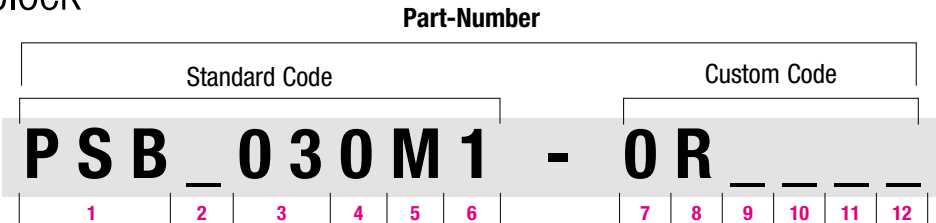
How to order



- 1 **Series:** MSD, MBBD, MBBH, MTS, MTB, MTBH, MTBD, MSB, MSBH, MSBD, MSG, MSGH, MSM, MSMH, MSMH NORMO-ORTHOGONAL, MSFH, MSS, MSSH, MSQ, MSQH, MSP, MSPH, MPS, MPM, MPL, MPP, MMTH, MCB, MCBH, MCBD, MCCH, MCM, MCMH, MCQ, MCQH, MCQ DOUBLE, MCQH DOUBLE
- 2 **Soldering technology:** H = Through Hole Reflow, D = Surface mounted
- 3 **N°of poles**
- 4 **Marking:** 0 = none, A = reverse, B = straight, C = various - **Other:** MBBH: 9 = 90° - **MPS, MPM, MPL, MPP:** D = two double pins per pole, S = two pins per pole, Z = two zig-zag pins per pole - **MSBD:** L = external terminals, 0 = internal terminals - **MSMH NORMO-ORTHOGONAL:** N = normo-orthogonal - **MSB, MSBH:** T = 90° terminal aligned with cable entry h=7,5 mm, Y = 90° terminal aligned with cable entry h=12 mm, U = 0° terminal on the same side as screw, S = 0° terminal displaced from screw - **MSGH:** 9 = 90° - **MSS:** T = 90° terminal aligned with cable entry - **MCB, MCBH, MCBD, MCCH:** 4 = 45° - **MCM, MCMH:** 0 = 16 A even with 1,5 mm², E = 16A with 2,5 mm² - **MCQ, MCQH:** D = double pin
- 5 **Mounting type:** A = side stackable, M = modular, V = with flanges - **MSD, MCB, MCBH, MCBD, MCCH:** 0 = 0°, not side stackable - **MBBD, MBBH, MTBD:** A = not side stackable - **MTS, MSB, MSG, MSM, MSS, MSQ, MSP, MSPH:** 0 = 0° modular, 9 = 90° modular, 5 = 270° modular, 4 = 35° modular - **MSMH, MSSH:** 0 = 0° side stackable, 4 = 35° modular - **MTB, MTBH, MSBH:** 0 = 0° side stackable - 4 = 55° modular - 6 = 55° side stackable - **MSB T, MSBH T:** 0 = modular - **MPS, MPP:** 0 = 0° modular - **MSBD:** P = fixing and positioning pegs - 0 = 0° not side stackable - **MSMH NORMO-ORTHOGONAL:** R = right, L = left - **MMTH, MCQ, MCQH, MCQ DOUBLE, MCQH DOUBLE:** 0 = 90° side stackable, 9 = 0° side stackable - **MCM, MCMH:** 0 = 0° not side stackable, A = 0° not side stackable - **MSMH, MSQ, MSP:** D = double pin
- 6 **Pitch:** 4 = 2.54 mm/.100 in, 8 = 3.50 mm/.138 in, T = 3.81 mm/.150 in, 1 = 5.00 mm/.197 in, 5 = 5.08 mm/.200 in, S = 6.35 mm/.250 in, 9 = 7.00 mm/.275 in, 3 = 7.50 mm/.295 in, 7 = 7.62 mm/.300 in, N = 9.52 mm/.375 in, 2 = 10.00 mm/.394 in, 6 = 10.16 mm/.400 in, U = 12.7 mm/.500 in, Q = 15 mm/.591 in, R = 15.24 mm/.600 in
- 7 **Marking:** 0 = standard , A/Z = customized
- 8 **Colors:** OV = Green (similar to RAL 6032) only for STH and SMD products, ON = Black (similar to RAL 9005), OG = Light Gray (similar to RAL 7035), OF = Dark Gray (similar to RAL 7040), OA = Orange (similar to RAL 2003), OB = Blue (similar to RAL 5012), OE = Blue Gray (similar to RAL 7031), OP = Flame Red (similar to RAL 3000), OR = Red (similar to RAL 3017), OC = Brown (similar to RAL 8019), OW = White (similar to RAL 9001), OY = Yellow (similar to RAL 1018), OT = Natural, OD = Yellow/Green
- 9 C = closed clamp, U = special MCMH with one push-button for 3 poles , T = plastic with RTI 115÷120 °C
- 10 **MSG, MSQ:** C = integrated short circuit bridge, Y = polarization peg - **MSP, MSPH, MPM, MPL:** E = low current version - **MSM, MSQ:** T = terminal aligned with screw, L = long pin
- 11 B = with base, W = cross-slot screw, F = wire entry protection - P = pegs - **MBBD, MTBD, MCBD:** P = fixing and positioning pegs
- 12 X = product with ex approval, E = industrial packaging, A = gold plating, 1/9 = special, B = packaging in box for those in aligned tray

Plurima® - Multi level terminal block

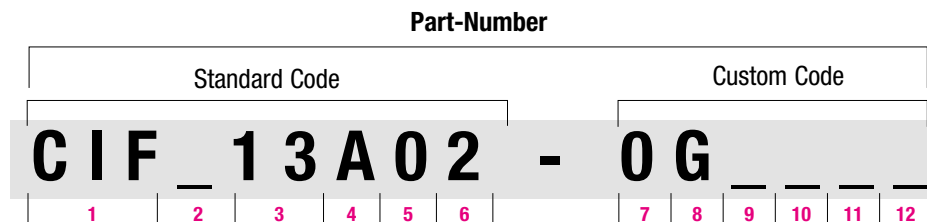
How to order



- 1 **Series:** PSB, PSM, PSQ
- 2 **Soldering technology:** H = Through Hole Reflow
- 3 **N°of poles**
- 4 **Marking:** 0 = none, A = reverse, B = straight, C = various
- 5 **Mounting type:** D = two low levels, H = one high level, K = two high levels, M = medium level, T = three levels
- 6 **Pitch:** 1 = 5.00 mm / .197 in, 5 = 5.08 mm / .200 in, 2 = 10.00 mm / .394 in, 6 = 10.16 mm / .400 in
- 7 **Marking:** 0 = standard, A/Z = customized
- 8 **Colors:** OV = Green (similar to RAL 6032) only for STH and SMD products, ON = Black (similar to RAL 9005), OG = Light Gray (similar to RAL 7035), OF = Dark Gray (similar to RAL 7040), OA = Orange (similar to RAL 2003), OB = Blue (similar to RAL 5012), OE = Blue Gray (similar to RAL 7031), OP = Flame Red (similar to RAL 3000), OR = Red (similar to RAL 3017), OC = Brown (similar to RAL 8019), OW = White (similar to RAL 9001), OY = Yellow (similar to RAL 1018), OT = Natural, OD = Yellow/Green
- 9 C = closed clamp, T = plastic with RTI 115÷120° C
- 11 W = cross-slot screw, P = VDE pegs, 1/9 = special
- 12 X = product with ex approval, E = industrial packaging, A = gold plating, 1/9 = special

Connector - Header

How to order



1 Series: CXF, CSF, CLF ,CHF ,CHF DOUBLE, CTF, CKF, CFF, CBF, CIf, CVF, CCF, CCF DOUBLE, CGF, CUF

2 Soldering technology: H = Through Hole Reflow - CSF: C = spring version - CCF: S = slim verison

3 N°of poles

4 Marking: 0 = none, A = reverse, B = straight, C = various - Other: CHF DOUBLE, CCF DOUBLE: D = double wiring

5 Mounting type: V = with flanges, M = modular, 0 = side stackable - CXF: 9 = one-way connection from below and above, not side stackable - CSF: S = connection from below and above, side stackable, with snap features, F = connection from below and above, with flanges, J = connection from below and above, side stackable, 1 = one-way connection, side stackable, 0 = flexible use, modular, U = flexible use, side stackable - CLF: 0 = flexible use, modular, U = flexible use, side stackable, W = connection from below and above, modular, 9 = connection from below and above, side stackable - CKF, CVF: R = right side stackable, M = right modular, D = right with flanges, L = left side stackable, W = left modular, S = left with flanges - CFF: 0 = not side stackable, A = side stackable - CBF: R = right side stackable, D = right with flanges, L = left side stackable, S = left with flanges - CUF: P = polarized, 0 = side stackable

6 Pitch: 8 = 3.50 mm/.138 in, T = 3.81 mm/.150 in, 1 = 5.00 mm/.197 in, 5 = 5.08 mm/.200 in, 9 = 7.00 mm/.275 in, 3 = 7.50 mm/.295 in, 7 = 7.62 mm/.300 in, 2 = 10.00 mm/.394 in, 6 = 10.16 mm/.400 in, Q = 15 mm/.591 in, R = 15.24 mm .600 in

7 Marking: 0 = standard , A/Z = customized

8 Colors: 0V = Green (similar to RAL 6032) only for STH and SMD products, 0N = Black (similar to RAL 9005), 0G = Light Gray (similar to RAL 7035), 0F = Dark Gray (similar to RAL 7040), 0A = Orange (similar to RAL 2003), 0B = Blue (similar to RAL 5012), 0E = Blue Gray (similar to RAL 7031), 0P = Flame Red (similar to RAL 3000), 0R = Red (similar to RAL 3017), 0C = Brown (similar to RAL 8019), 0W = White (similar to RAL 9001), 0Y = Yellow (similar to RAL 1018), 0D = Yellow/Green

9 C = closed clamp, T = plastic with RTI 115÷120 °C

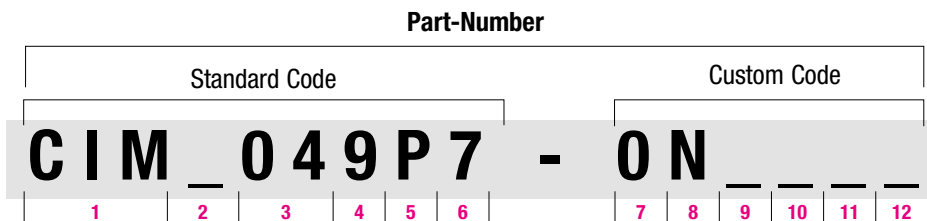
10 K = integrated polarization, X = strain relief - CHF, CVF: E = cover for protection and easy removal from the header

11 W = cross-slot screw, 1/9 = special

12 X = product with ex approval, E = industrial packaging, A = gold plating, 1/9 = special

Connector - Plug

How to order



1 Series: CSM, CSMH, CSMD, CLMH, CTM, CTMH, CTM DOUBLE, CTMH DOUBLE, CIM, CIMH, CPM HIGH, CPM, CPMH, CRM, CIMH NORMO-ORTHOGONAL, CGM

2 Soldering technology: H = Through Hole Reflow, D = Surface mounted

3 N°of poles

4 Marking for CGM: 0 = none , A = reverse, B = straight, C = various - Other: 0 = 0°, 9 = 90°, 4 = 45°, 5 = 270° - CIM: R = 90° uplifted - CIMH NORMO-ORTHOGONAL: N = normo-orthogonal - CLMH: 0 = 1.3 mm pin diameter, S = 1 mm pin diameter - CTM/CTMH DOUBLE: P = double level

5 Mounting type: V = with flanges, M = modular, P = polarized, A = side stackable, E = with extractor, F = with flanges and fake pins, S = with PCB screw anchorage - CIMH NORMO-ORTHOGONAL: R = right, L = left - CSM, CSMH: S = side stackable - CLMH: L = large base

6 Pitch: 8 = 3.50 mm/.138 in, T = 3.81 mm/.150 in, 1 = 5.00 mm/.197 in, 5 = 5.08 mm/.200 in, 9 = 7.00 mm/.275 in, 3 = 7.50 mm/.295 in, 7 = 7.62 mm/.300 in, 2 = 10.00 mm/.394 in, 6 = 10.16 mm/.400 in, Q = 15 mm/.591 in, R = 15.24 mm/.600 in

7 Marking: 0 = standard , A/Z = customized

8 Colors: 0V = Green (similar to RAL 6032) only for STH and SMD products, 0N = Black (similar to RAL 9005), 0G = Light Gray (similar to RAL 7035), 0F = Dark Gray (similar to RAL 7040), 0A = Orange (similar to RAL 2003), 0B = Blue (similar to RAL 5012), 0E = Blue Gray (similar to RAL 7031), 0P = Flame Red (similar to RAL 3000), 0R = Red (similar to RAL 3017), 0C = Brown (similar to RAL 8019), 0W = White (similar to RAL 9001), 0Y = Yellow (similar to RAL 1018), 0D = Yellow/Green

9 T = plastic with RTI 115÷120 C° - CGM: C = closed clamp - CPM HIGH: H = high

10 K = integrated polarization, Y = polarization peg, G = ground pin - CGM: X = strain relief, F = wire entry protection

11 1/9 = special - CGM, W = cross-slot screw

12 X = product with ex approval, E = industrial packaging, A = gold plating, 1/9 = special

Products for Automation

STH (THR-PIP) and SMD connectors and terminal blocks enable the use of **advanced automation** and reduce the number of process steps, with **rapid and error-free PCB assembly resulting in cost-optimized production**.

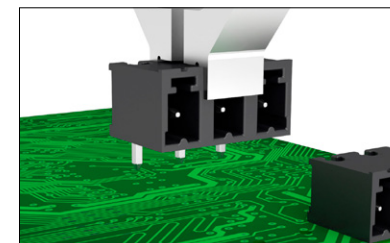
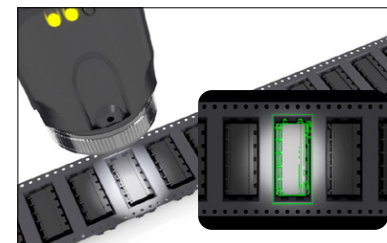
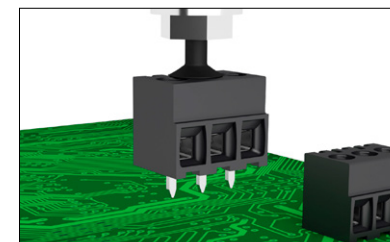
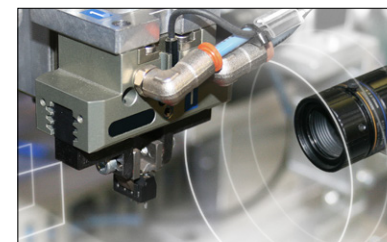
Unlike standard products, which are suitable for manual or wave soldering, STH and SMD products are made of a glass fiber reinforced polyamide with **high melting temperatures allowing the use of high reflow temperatures**.

The material used is classified **MSL1 (Moisture Sensitive Level 1)**, which means it is **insensitive to moisture** and no specific anti-moisture packaging or drying process is required before reflow soldering. With this type of material, any product deformation or bubbling on the surface after exposure to high temperatures is avoided.

STH and SMD products are **designed to be picked up with pliers or with suction pipette**: they feature parallel walls or flat surfaces which facilitate automatic gripping without the need for pads or kapton dots. **The solution without a pad or kapton dot is always to be preferred**, since, in addition to incurring a not inconsiderable increase in the product price, they are then to be removed manually and are a special waste that must then be handled.

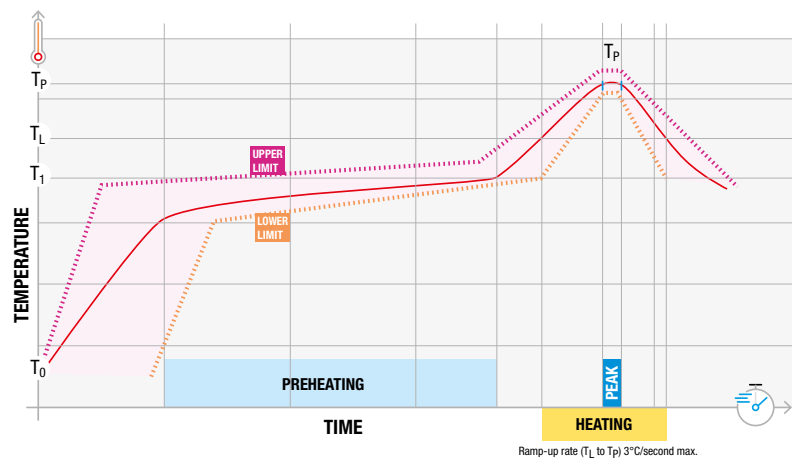
STH and SMD products are visually **tested and inspected throughout their manufacturing**. The pitch, alignment, and protrusion of the terminals are 100% verified before packaging. During the packaging stage, an **automated visual inspection is carried out to ensure that the product is positioned correctly**.

The ideal packaging solutions for automated PCB assembly of STH and SMD products are **tape on reel, cell tray and tube**. Tape on reel and cell tray are designed according to the specific product and manufactured internally.

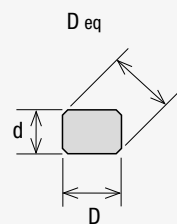
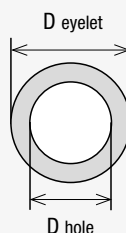


Sauro **STH** (SMD Through Hole) products are manufactured with a resistant to high temperature insulating material and therefore they can be soldered by all lead-free reflow processes with a peak temperature till 260°C/500°F, according to the related profile.

Reflow soldering	Lead-free tin soldering
Preheating t_0 T_1 Time Gradient	25°C (77°F) from 150°C (302°F) to 190°C (374°F) from 150s to 180s 1,5°C/s (34°F/s)
Peak T_p Time	up to 260°C (500°F) from 10s to 30s
Heating T_L Time	above 217°C (422°F) from 60s to 150s



A PCB holes and eyelets sizing



$$D_{\text{hole}} = D_{\text{eq}} + 0,2\text{mm}$$

$$D_{\text{eyelet}} = D_{\text{hole}} + 0,6\text{mm}$$

B Soldering paste quantity

$$V_f = \left[\frac{\pi \cdot d_f^2}{4} \cdot S \right]$$

$$V_n = V_f - V_p$$

$$\text{Paste volume} = V_n \cdot K$$

Where:

V_f = Hole volume

V_n = Net volume

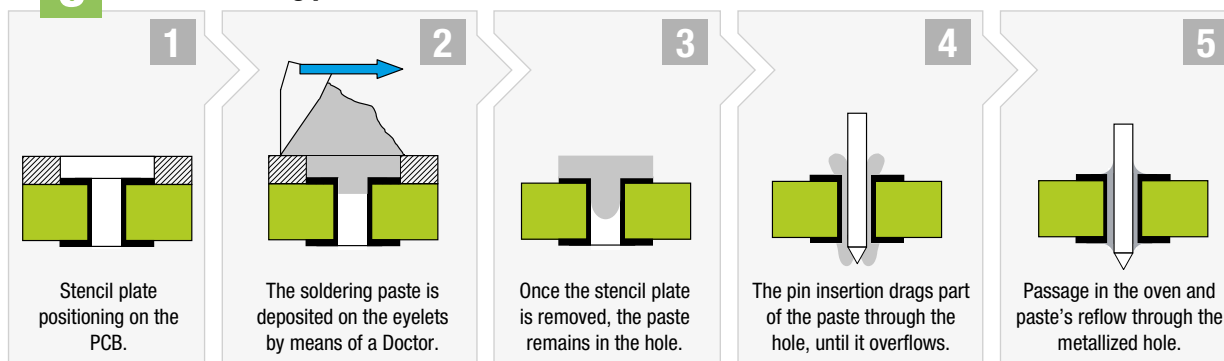
V_p = Soldering pin volume

S = PCB thickness

d_f = Hole on the PCB

K = Evaporation factor (equal to 2 if the foreseen evaporation is 50% of the placed paste)

C Reflow soldering process



Fields of Application

Choose the product based on power



Low power



Medium power



High power



Data transmission



Signal transmission



Choose the product based on power

Sauro has developed a classification system for connectors and terminal blocks based on power, providing a clear and intuitive guide to selecting the most suitable solution for each project's specific needs. This system defines three product categories: Low, Medium, and High, each distinguished by a unique color cyan, yellow, and magenta and symbol triangle, circle, and square, respectively.

▲ Low power

Wire section up to 1,5 mm² - 14 AWG - Rated current up to 17,5 A

● Medium power

Wire section up to 2,5 mm² - 12 AWG - Rated current up to 24 A

■ High power

Wire section up to 35 mm² - 1 AWG - Rated current up to 135 A

Terminal blocks and connectors for printed circuit boards are designed for data, signal, and power transmission.

Data transmission:

is the transmission of information or content in the form of digital data between devices and systems. The current used is generally low, and Low and Medium power products are indicated.

Signal transmission:

signal transmission ensures that each element of a complex electronic device cooperates effectively for the proper functioning of the device.

The current used is generally low, and Low and Medium power products are indicated.

Power transmission:

the correct power distribution is crucial for the operation of any device, minimizing the risk of short circuits or interruptions. Power is transmitted through electrical currents that vary according to circuit design and specific application. Therefore, products of all 3 categories are indicated: Low, Medium and High power.

By offering secure, stable, modular, and customizable connections, Sauro terminal blocks and connectors are used in a wide range of applications, each with unique requirements for robustness, miniaturization, performance, environmental resistance, and connection type.

Key sectors where they are commonly applied include industrial automation, medical, renewable energy, home automation, IoT, HVCAR, and more.

Products with Customizations

Marking

Products with customized markings are an ideal solution to make the product distinct for error free use. SAURO performs pad printing using a bi-component ink, achieving the highest possible legibility, indelibility and scratch resistance. Pad printing can be standard (numbers in progression) or customized (sequences of characters, numbers or symbols with different sizes, colors, orientation and positions).

Colors

SAURO offers a wide selection of colors to customize the product. This can be the ideal solution for error-free use. Green (similar to RAL 6032) is the standard color of traditional products, suitable for manual or wave soldering, while black (similar to RAL 9005) is the standard color for STH and SMD products, suitable for reflow soldering. Both standard and high temperature products are available in additional colors upon request.

Design-in plastic housing

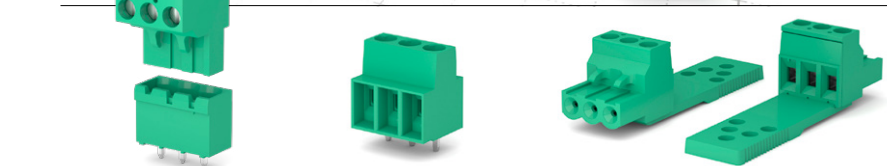
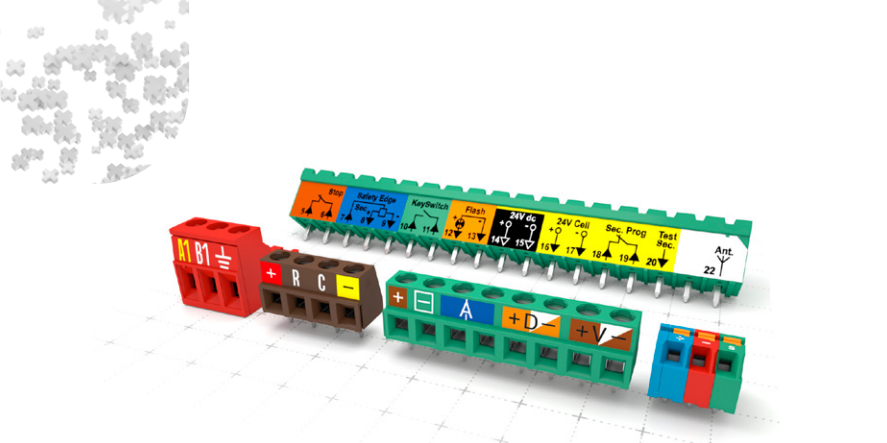
Due to the flexibility of SAURO's molding tools and philosophy of being oriented towards customer needs, plastic housing can be designed and manufactured according to customer required specifications.

Examples of customizations: non-fundamental geometric plastic housing changes, closed product base, closed wire entry, header and plug with integrated keyed polarization for a distinct and safe connection, peg with dual function (integrated polarization for a distinct and safe assembly on the PCB and a stronger anchoring on the PCB for higher stability during the wire tightening process or reflow soldering process), addition wire strain relief.

Design-in metallic components

Due to the flexibility of SAURO's molding tools and philosophy of being oriented towards customer needs, metallic components can be designed and manufactured according to customer required specification.

Examples of customizations: customized soldering side pin length, special plating such as gold plating, various screw head types different from the standard slotted one, clamp supplied closed, customized spring gap, dedicated grounding pins.



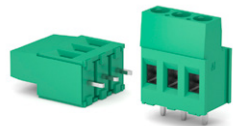
Integration polarization

Wire entry protection

Strain relief



Polarization peg



Closed base



Polarization peg



Grounding pin



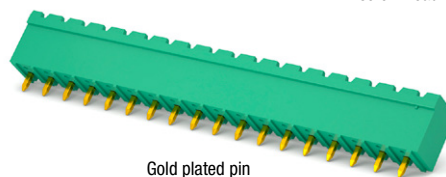
Double pin



Cross and slotted screw head



Customized length pin



Gold plated pin



Connect with confidence
we take care of the rest



The beginnings

**1984 the dream
begins to take form**



Our vision



Our mission



ALL MADE IN ITALY

Company Profile



SAURO (System **AU**tomation **RO**botics) is a world leader in the design and fully automated production of terminal blocks and connectors for printed circuit boards

The beginnings

SAURO srl was founded in 1984 out of Padua, in Italy, from the technical encounter between the ophthalmic experience of Santino Favero and the industrial experience gained in electromechanical and mechanical design of the other four founding partners Vito Bergamin, Bruno Pagetta, Odone Ragazzo and Florio Scarso.

By fusing their diverse knowledge, they created a technology that brought new solutions and a level of product quality and customisation previously unthinkable in the connection field. Since its founding, the company has made automated manufacturing the core of its business, ensuring reliable and defect-free products.

Our vision

Be a strategic, innovative, versatile and reliable partner

Our mission

Offer a high-quality, safe, reliable product that actually works. Not only that, the product and the entire production chain, from the choice of supplier to packaging, must respect and safeguard the environment and people through choices that focus an efficiency and sustainability.

In-house design and construction of the entire production technology

The ability to design and build not only the products but also the entire production technology, such as equipment, molds and assembly lines, has supported and made successful a quality and customer-oriented strategy. A team of dedicated professionals from the technical department and the mechanical department is dedicated to the purpose. From their ingenuity, knowledge and synergy, the machines used for manufacturing are created, transformed and maintained. In addition, through the use of state-of-the-art machine tools, molds and various tools are made, modified and maintained.

From single component to packaging: ALL MADE IN ITALY

All production takes place in the plants of the Italian headquarters, allowing better visibility and step-by-step control of the entire production process, from design to packaging, representing a guarantee for the quality of the product and the production processes themselves. Furthermore, the ability to procure components from in-house departments within its production chain allows it to deal with production peaks or changing market demands independently of the timing and dynamics of external suppliers. Not only that, an in-house production allows us to perform special and customised processes that are increasingly requested by our customers thanks to the timeliness, elasticity and flexibility of our production processes. No less important is the fact that a short supply chain substantially reduces environmental impact and complements all the actions taken for a more sustainable future, including recycling of metal and plastic scrap.

Certifications & Declarations

SAURO believes in the continuous quality improvement of company processes and absolute respect for the environment, safety and human health, operating according to an Integrated and Quality Environment and Safety System. In addition, a team is dedicated to the various declarations and certifications of suppliers and raw materials.

ISO 9001: 2015 - The primary object of ISO 9001 is the pursuit of customer satisfaction for products and services provided as well as the continuous improvement of company performance, enabling SAURO to assure customers that the quality of goods and services are maintained and improved over time

ISO 14001: 2015 - By adhering to this standard, SAURO can ensure proactive measures to minimize its environmental footprint, comply with relevant legal requirements and achieve important environmental objectives

ISO 45001: 2018 - By adhering to this standard, SAURO can ensure continuous improvements with regard to the safety, health and well-being of workers, reducing or eliminating workplace risks

REACH - SAURO certifies that the chemicals and compounds listed in the SVHC list and in Annexes XVII and XIV of the REACH Regulation and their modifications are not contained in its products, components or materials, including accessories and packaging

RoHS - Since its foundation in 1984, SAURO has never used substances that were declared or suspected to be carcinogenic, toxic or dangerous for human health and/or the environment in its products and fully complies with RoHS and RoHS China.

CMRT & EMRT - SAURO is committed to providing customers with the highest quality products while supporting initiatives against violence, human rights violations and environmental degradation. Based on supplier statements, all raw materials used in the production of terminal blocks and connectors are according to CMRT and EMRT

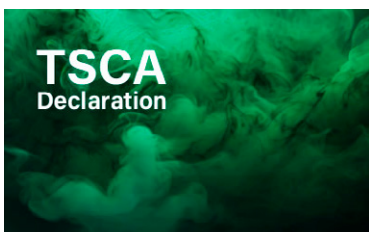
TSCA - SAURO guarantees that all products do not contain any PBT substances listed in the TSCA Section 6(h) and that these substances are not intentionally added during our processes.

California PROP 65 - SAURO works with supply chain partners to ensure the procurement of raw materials that meet Proposition 65 standards.

POP - All products are free of substances listed in Annexes I, II, III and IV of Regulation (EU) 2019/2021.

Halogen free - SAURO, alongside its suppliers, is limiting the use of halogens such as Bromine (Br), Chlorine (Cl), Fluorine (F), and Iodine (I) in all products to a level below 900ppm.

PFAS free - SAURO guarantees that all the products manufactured do not contain any per- and polyfluoroalkyl substances.



Always there for you!

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Each one of your enquiries will be shared among all our Divisions.
Every single request will always be answered.